

# Freedom Arms





## FREEDOM ARMS®

Freedom Arms is located in a scenic mountain valley in western Wyoming. This is a country of proud traditions, and a history of individualism where a firearm was a valuable tool, not just an occasional recreational item. From this heritage come the people whose dedication, skill and talent make Freedom Arms revolvers and accessories unparalleled in their class.

This is not just another gun story and list of statistics. Really use a Freedom Arms revolver and you'll come to fully appreciate the accuracy, ballistics and craftsmanship built into each revolver.

### ACCURACY

Freedom Arms' reputation for incredible accuracy is built on the engineering, manufacturing and quality control methods and standards established and followed by the people of Freedom Arms. Power is wasted if you can't direct it exactly where you want it. Precise bullet placement is the result of these methods and standards.

### BALLISTICS

The Freedom Arms line of revolvers allows a given cartridge to reach its greatest potential in accuracy and velocity. The characteristics of each cartridge are matched to chamber, throat and barrel diameters along with rifling twists to stabilize a broad range of bullets at a variety of velocities.

### CRAFTSMANSHIP

The primary force driving the success of our product lines is the people that make up Freedom Arms. Dedicated to maintaining the stringent standards needed to achieve the absolute quality of the Freedom Arms line of revolvers, they are responsible for the company's reputation.

Versatility in the Freedom Arms line is available through the wide selection of options such as extra cylinders in various calibers, slings and studs, rear sights, front blades, MAG-NA-PORTING and tuned actions. Freedom Arms has developed a flexible production line that allows custom components to be added to give you the best of both a custom and production revolver.

The 454 Casull is the flagship of the Freedom Arms line of firearms. Capable of delivering over a ton of energy, the 454 is unparalleled as a primary hunting firearm or a backup while hunting large, dangerous game. Loaded down or teamed with an optional cylinder for .45 Colt, .45 ACP or .45 Winchester Magnum, the 454 becomes a versatile handgun that offers many years of reliable accuracy and performance. Consult the specifications chart for the full range of options and accessories available for both the Premier and Field Grade firearms. Options such as sights, sling and studs, MAG-NA-PORTing, honed actions, extra cylinders and trigger over travel screws should be specified when ordering.

*facing page, far left:* 454 Casull Premier Grade, impregnated hardwood grips, 6 inch barrel, adjustable rear sight and removable front blade.

*below:* 454 Casull Field Grade, Pachmayr Presentation grips, 4-3/4 inch barrel, fixed sights. NOTE: Fixed sight models will not accept adjustable sights or scope mounts.

*below:* 454 Casull Field Grade, Pachmayr Presentation grips, 7 1/2 inch barrel, adjustable rear sight and removable front blade.

## PREMIER AND FIELD GRADES

Both Premier and Field Grade firearms are made with the same materials and machining tolerances. The differences are finish, standard components and warranty. The Premier Grade has a bright, brushed finish with more attention paid to cosmetic details while the Field Grade has a matte finish for less glare and more economical cosmetic detailing. The Premier Grade rear sight is screw adjustable for elevation and windage while the Field Grade is screw adjustable for elevation only. Premier Grade grips are laminated hardwood with a resin bonding while Field Grade comes with Pachmayr Presentation rubber grips. Premier Grade guns have a lifetime limited warranty. Field Grade and 252 models have a one year limited warranty.

*facing page, left:* 454 Casull Premier Grade adjustable sight model with impregnated hardwood grips, 10 inch barrel, removable front blade, shown with optional Leupold 2x scope with an SSK Industries' T-SOB 3-ring mount and 4 port MAG-NA-PORTing.

**EXTRA CYLINDERS** expand the versatility of Freedom Arms revolvers. Each cylinder is line-bored to the receiver for utmost accuracy. For the 454: .45 Colt, .45 Winchester Magnum and .45 ACP. This option is also available for previously purchased 454 revolvers. See retrofit sheet for details.





*left:* Field grade 353 with 7½ and 9 inch barrels, adjustable rear sight and removable front blade, standard with Pachmayr Presentation grips. Also available in Premier Grade.

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Freedom Arms' reputation for the highest standards of excellence is carried on in another generation of revolvers in the most popular revolver caliber, the .357. Available in both Premier and Field Grades with 4¾, 6, 7½ and 9 inch barrel and a 1 in 14 inch rifling twist to stabilize heavier bullets.

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Manufactured on the same frame as the 454, the 252 is a match grade .22 capable of the most demanding varmint hunting or serious competition. Available with 5½, 7½ or 10 inch barrel. Special features include a dual firing pin to assure uniform ignition, trigger over travel screw and a lightened hammer to speed lock time. The 252 accepts all the sights and/or scope mounts available on the 454 series and comes in matte finish. Optional .22 Magnum cylinders are available.



*left:* Silhouette Class 252 with ISGW rear sight and removable partridge front blade, standard with black micarta grips, 10 inch barrel.

*center:* Optional .22 magnum cylinder for 252 revolvers.

*right:* Varmint Class 252 with adjustable rear express sight and removable front express blade, impregnated green and black wood grips, 5½ or 7½ inch barrel.

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	<b>.22 L.R.</b>	<b>.357 Mag</b>	<b>.44 Rem. Mag</b>	<b>454 Casull</b>
Barrel length	10"	9"	10"	10"
Rear Sight	Iron Sight Gun Works™			
Front blade	Patridge with hood			
Grips	Bl Mic	Pachmayr	Pachmayr	Pachmayr
Trigger stop	preset	preset	preset	preset
Finish	matte	matte	matte	matte

*Bl Mic is Black Micarta*

*right above:* Silhouette Model in .22 long rifle, 10 inch barrel with black micarta grips, adjustable ISGW rear sight, removable patridge front blade with sight hood.

*right below:* Silhouette Model in 353 with 9 inch barrel, Pachmayr grips, adjustable ISGW rear sight, removable patridge front blade with sight hood.



## SILHOUETTE MODEL

Freedom Arms' revolvers have proven themselves time and again in national and international competitions. Our silhouette models have helped shooters achieve their true potential. Stock calibers include: .22 Long Rifle, .357 Magnum, .44 Remington Magnum and 454 Casull. Consult the chart for standard specifications for each model.

## 555

Freedom Arms' legacy of excellence has achieved another breakthrough with the introduction of the ultimate back up revolver. The model 555 in .50 Action Express is available in both Premier and Field Grades with 4¾, 6, 7½ and 10 inch barrel. Chambers off of case mouth, no half moon clips are required.

*right above:* Field Grade 555 model in .50 A.E., 7½ inch barrel with Pachmayr grips, removable front blade shown with optional T-SOB scope mounts and Leupold 2x scope.

*right below:* Premier Grade model with 7½ inch barrel, impregnated hardwood grips, adjustable rear sight, removable front blade.

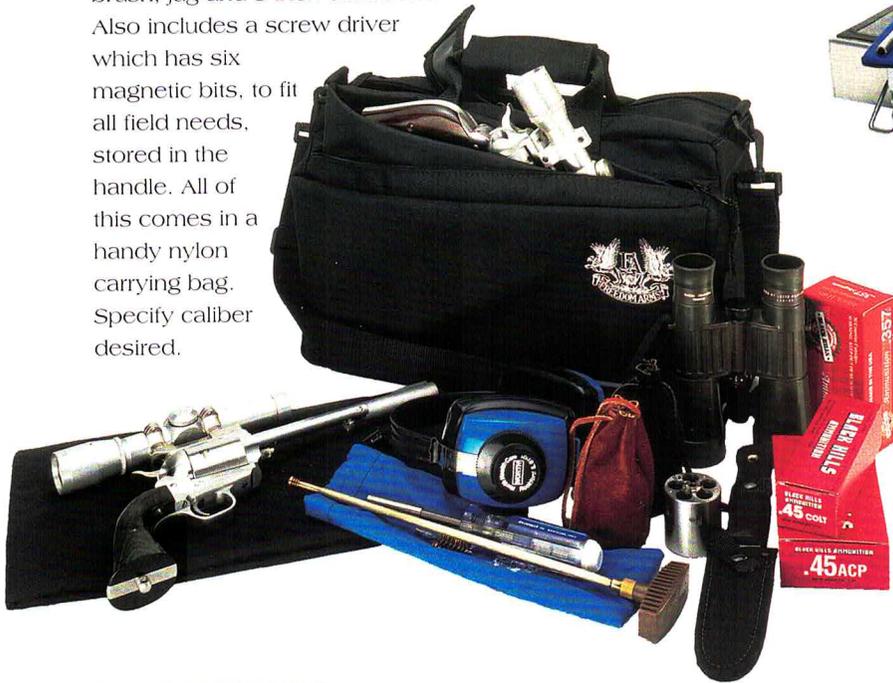


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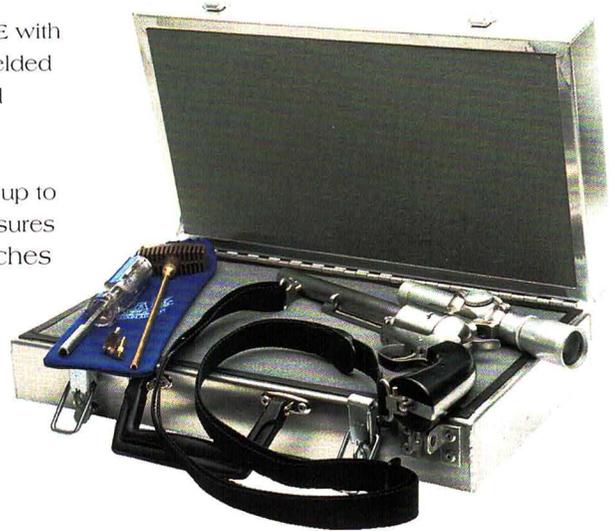
# FA FIELD ACCESSORIES

OUR NEW GUN TOTE has two roomy, padded pockets on either side that will accommodate most regular and scoped revolvers. The padded sleeves are removable and double as protective gun mats for bench or field use. The padded center compartment has moveable partitions fastened with Velcro®

TOOL PAK comes with cleaning rod, handle, brush, jag and 3 inch extension. Also includes a screw driver which has six magnetic bits, to fit all field needs, stored in the handle. All of this comes in a handy nylon carrying bag. Specify caliber desired.



right: ALUMINUM CARRYING CASE with foam interior, welded construction and rugged lock mechanism. Accommodates up to 10" barrels. Measures 18 x 10 x 4 1/2 inches



below: Choose our POLYCARBONATE CASE as a tough, secure carrying case for your Freedom Arms revolvers. Water and air tight, it holds up to 10 inch barrel revolvers, has four positive locking closures, lock holes and an air bleed valve. Measures 19 x 14 x 8 inches



100% COTTON T-SHIRT in two styles. Pocket model has small logo in front, large logo on back of grey heather shirt. No-pocket model has color illustration of 454-Casull on front of white shirt. In sizes M,L,XL.

FREEDOM ARMS BASEBALL CAP has Freedom Arms logo on front and mesh back, various colors available.

FINELY CAST BRASS BUCKLES featuring either the 454 Casull or the Freedom Arms logo. Choose natural finished brass or brass with selective gold and silver plating.



# AMMO/BASS/BULLETS

Available to tailor each gun to your personal style of shooting, every option offered is designed and tested to maintain the highest level of quality assurance inherent in every Freedom Arms revolver.



**454 FACTORY AMMUNITION** comes in boxes of 50 rounds with 240 gr JHP, 260 gr JFP or 300 gr JFP using our own Premier hard core, thick jacketed bullets. A 240 gr JHP medium velocity cartridge is also available.



**454 CASULL BRASS** has a small rifle primer pocket with heavy web and side wall construction. Made to the same exacting standards as the rest of the Freedom Arms line. 50 unprimed brasses per box.

**SNAPS CAPS** are the only way to safely dry-fire your Freedom Arms revolver. 5 to a set in .357, .44, .45 or .50 caliber.



**PREMIER BULLETS** have a thick jacket and hard core to deliver the maximum jacketed bullet penetration and accuracy in any .44 or .45 caliber firearm. Available in .44 caliber: 300 JFP; .45 caliber: 240 JHP, 260 JFP, 300 JFP.

Bullet Type	Velocity (fps)		Energy (ft.lbs.)	
	Muzzle	100 Yds.	Muzzle	100 Yds.
<b>240gr JHP</b>	1875	1492	1884	1186
<b>260gr JFP</b>	1800	1456	1870	1225
<b>300gr JFP</b>	1600	1332	1706	1181
<b>*240gr JHP</b>	1250	1037	833	575

*\*medium velocity  
JHP - Jacketed Hollow Point  
JFP - Jacketed Flat Point*

**RELOADING COMPONENTS** allow you to customize your ammo for maximum versatility. RCBS carbide die sets are made for use with our Premier bullets and brass.



# ACCESSORIES

Freedom Arms offers a variety of suede-lined leather holster styles to accommodate Freedom Arms revolvers with or without scopes.

**WESTERN STYLE HOLSTERS** for barrel lengths from 4-¾ to 10 inches.

**WESTERN STYLE HOLSTERS** for revolvers with 2-ring mount. A steel reinforced slot in the holster accommodates scope mount. For barrels 6 to 10 inches.

**FULL COVERAGE HOLSTER** for scoped guns with 2 or 3-ring mounts. Completely encloses gun and scope. For barrels 6 to 10 inches.

**COMBINATION THUMB BREAK HOLSTER** for barrels from 4-¾ to 7 inches. May be worn strong side or cross draw.

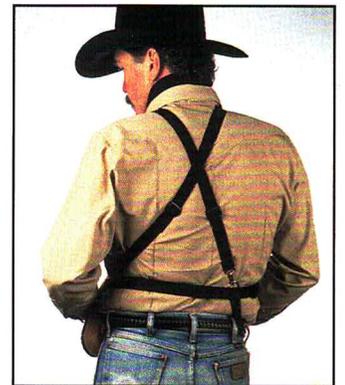
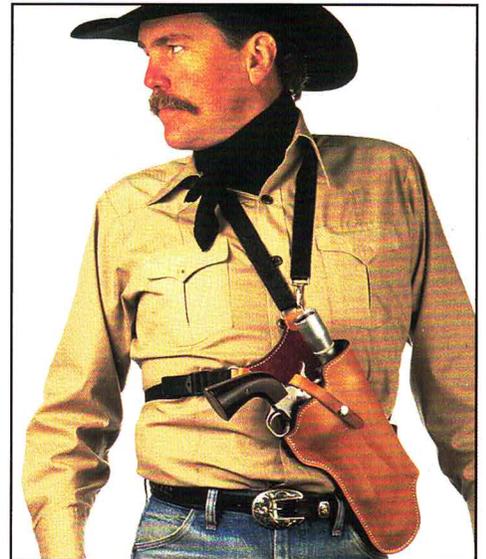


**SHOULDER HOLSTER** has a three point suspension to hold your revolver securely and distribute weight evenly. Made from lined, top grain cowhide with steel buckles and completely adjustable polypropylene webbing. Available in left or right hand styles for scoped and open sight revolvers in all barrel lengths.

**ROUGH OUT HOLSTERS** take all kinds of abuse. Ideal for hunters who trek through underbrush. With the smooth side in, there is no need for an additional lining. Available with an oil finish in left or right hand models.

**CARTRIDGE HOLDER** for 6 rounds of 454 ammunition. Will also accommodate .45 Colt.

*not shown:* **CROSS-DRAW SHOULDER HARNESS** with cartridge holder. Fits most belt holsters. Select holsters from above.



The World's Finest Handguns  
Freedom Arms Inc.

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